

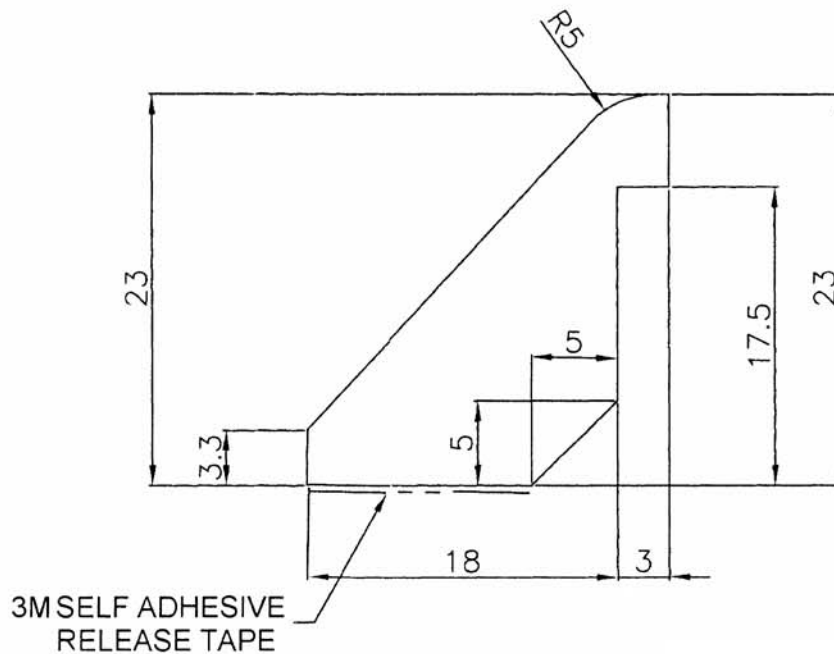
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF. RD-230 MEDIUM

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED

PRODUCTION



UNCONTROLLED

NOTE:

1. LENGTH : 250 mm
2. COLOUR : BLACK
3. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.
- 2 4. SELF ADHESIVE SHALL BE COMPATIBLE WITH STAINLESS STEEL (SUS 304).

EPDM RUBBER

SI No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS.STD		Wt(Kg)		
		DETAIL PARTS			MATERIAL				
					PRODUCT DMRC BG METRO CARS				
					SURFACE TREATMENT				
<div><div>2</div><div>x1</div></div>	NOTE 4 ADDED.	02.04.16	PURUSHOTH	<div><div></div><div></div></div>	<div><div></div><div></div></div>	SCALE	<div><div></div><div></div></div>	SHEET	Wt(Kg)
	NTS					(IF)			
	QTY					NEXT ASSY		MODEL	
TITLE					APPROVED	<div><div></div><div></div></div>	25/4		
RUBBER PROFILE (E)					CHECKED	<div><div></div><div></div></div>	25/4/11		
					DRAWN	V. Yuvamani	23-4-11		
					DRG No.		ALT		
<div><div></div><div></div></div> <div><div></div><div></div></div> <div>BEML LIMITED</div> <div>R&D, BANGALORE COMPLEX</div> <div>BANGALORE 560 075</div>					909-23122		<div><div></div><div></div></div>		
ALT	CHANGE/ECN No.	DATE	BY	CKD	APP				



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.5	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
SURFACE ROUGHNESS		